#### DESCRIPTION

NEVER USED, NEVER ASSEMBLED – This skid mounted, <u>FIRE</u> WATER PUMP STATION is manufactured by Flowserve and designed with redundant diesel backup systems with extra fuel capacity to ensure that the pumps are always ready to serve pressurized water for fire suppression water when its needed.

#### System includes the following items:

- 2 Flowserve Multi V3604 Jockey Pumps with control panels (*Tag 140-PU-2010 A & B*)
- 1 Flowserve Electric Main Fire Water Pump (Tag 140-PU-2020A)
  - Electric Drive Leroy Somers Motor
  - Control Panel
  - Safety Valves
  - Spool Pieces for the Inlet & Outlet Flanges
- 1 Flowserve Diesel Main Water Pump (Tag 140-PU-2020B)
  - Diesel Drive Cummins Engine
  - 2 Fuel Tanks for up to 12 hours of run time
  - Control Panel
  - Safety Valves
  - Spool Pieces for the flanges
- Accessories including: Silencer, Exhaust Pipe, Air Release Valve, Pressure Relief Valve, Suction Spool Piece, Discharge Spool Piece
- Set of Spare Parts for commissioning and start-up

	I.D.
OEM	Flowserve
YOM	2014
Location	Indoor Warehouse Dunkirk, France
Condition	NEVER USED
Packaging	Original Crates
Both Main Pumps	SPECIFICATIONS
Design Flow	480 m3/h
Max Flow	720 m3/h
Design Discharge Pressure	11.4 bar g
Differential Pressure	8 bar
Total Head	82 m of LC
Available NPSH	9.5 m
Pump Speed	1490 rpm
Rotation facing Coupling	Clockwise

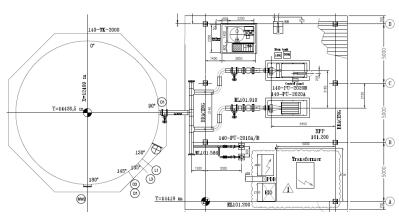


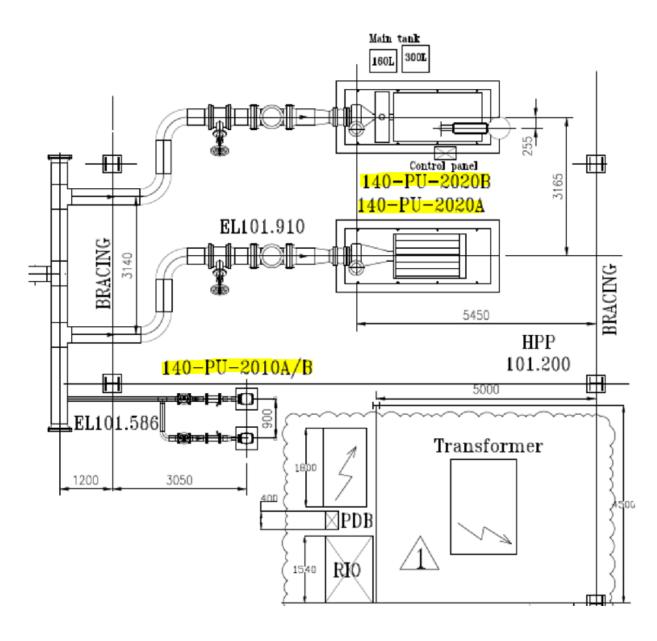




DESCRIPTION - LAYOUT

This fire water pumping system is designed to be ready for continuous operational readiness with a redundant diesel main pump available if the main electric pump goes down. Two jockey pumps are also supplied with the system to maintain pressure readiness in the piping system. The system is designed to draw water from a storage tank. **NOTE:** The storage tank is not supplied in this package.







#### DESCRIPTION

#### FLOWSERVE MAIN PUMPS - MODEL "ME"

The electric and the diesel main water pumps supplied in this system are both model "ME". High-capacity, reliable frame-mounted pump for water supply and treatment, light chemical and general industry applications that need high flow rates. Meets European Regulation No. 547/2012.

#### Electric Model - ME 200/500

#### Diesel Model - ME Ti 200/500

- Optimized for high-capacity performance via onepiece casing with tangential discharge
- High efficiency enabled by a precision-cast, closed impeller with machine shrouds and balance holes that also minimize axial thrust
- Low cost of ownership made possible by an openseal chamber with integral vortex-breaking ribs to extend the mechanical seal life
- Ease of maintenance and inspection resulting from a back-pullout design





**PICTURES** 

MAIN ELECTRIC PUMP – FLOWSERVE ME 200/500

**TAG No. 140-PU-2020A** 









**PICTURES** 

MAIN DIESEL BACKUP PUMP – FLOWSERVE ME TI 200/500

**TAG No. 140-PU-2020B** 









**PICTURES** 

(2) JOCKEY PUMPS – FLOWSERVE V3604

TAG No. 140-PU-2010 A & B





#### **OTHER ACCESSORIES FROM FLOWSERVE**













# APPENDIX A FLOWSERVE FIRE WATER PUMP SYSTEM DATA SHEETS







PO N°: 9806J-0000-PO-0910-003-00

IM22079

Requisition n°: 9806J-0000-SR-0910-003

Equipment tag : 140-PU-2010A 140-PU-2010B

Doc Ref.: 51200898-PDS-001

FLS N°: 51200898/51200905

Item n°: SP51200898-01

# Equipment filled-in Data Sheets 140-PU-2010-A/-B

Doc Item: A1001

Secondary Doc Ref: 9806J-0000-SP-0910-00307

С	17/FEB/2014	FINAL REVIEW	FLOWSERVE	L.CERBELLE	D. BOISSELET
В	30/DEC/2013	FINAL REVIEW	FLOWSERVE	L.CERBELLE	D. BOISSELET
Α	05/DEC/2013	FIRST EMISSION	FLOWSERVE	L.CERBELLE	D. BOISSELET
	Date	OT 4 THO	Written by	Checked by	Approved by
Rev	DD/MMM/YYYY	STATUS			

1				SP	ECIFICATION	/ Specification		Pag. 2	/3
3			Project - Uni	it Docum	ent type M	Material code	Serial numb	per Revision	$\vdash$
4			9806J -0140	)   8	SP	0910	003	С	
5 6	Client:	CENTRIFUGAL PUMP	P DATA SHEET	Tota	al quantity:	2			$\dashv$
7	Site:	Item No : 140-PU	-2010 A/B		antity running:				
8 9	Unit: 140  Mechanical Data Sheet for: ☐ Inquiry	■ Purchase □ As built	Process reference :		entity spare:	1 (Electric	al)		+
10	Vendor: Flowserve	Service: Fire Water Jockey Pump				horizontal	vertical		
11 12	Manufacturer:  Model: Multi V3604 (4)	Duty: ☐ continuous ☐ batcl Location: ☐ outdoor ☐ exposed to ele	ements under shelter			self priming ssification Not	☐ submersi	ble	+
13	Serial number:	☐ indoor ☐ heated	unheated						
14 15	Fluid: Process Water	PRODUCTS	Flow (m3/h): mini		D OPERATIN	G DATA (per page) maxi:	pump) 45		-
16		e ☐ flamable ☐ toxic ■ other: *	Discharge pressure (bar		5	maxi.			
17 18	Gas content: ☐ no ☐ yes  Solids content: ☐ no ☐ yes		Suction pressure (bar g.) Differential pressure (bar		0,03 5,5		Design: 3,5 b	arg	_
19	Pumping temperature Tp (°C): mini 5	normal: 35 maxi: 47	Total head (m of LC):	1).	57				+
20	Specific gravity: mini:	normal: 0,994 maxi:	Available NPSH (m):	20	9,5	1			
21 22	Dynamic viscosity (cP) mini:  Vapour pressure (bar a.):	normal: 1 maxi: normal: 0,056 maxi:	Garanteed point : Speed control:	No No	3/h @ 57 m		-		-
23	Atmospheric boiling temperature (°C):	· · · · · · · · · · · · · · · · · · ·	Start-up conditions:	Open Va	alve				
24 25	Specific heat (kJ/ kg/ °C):  * Erosive : presense of sand Note 8		Dry run requirements:  Parallel/ serie operation:	N/A					+
26		,	Basic material (wetted pa						1
27	PUMP DESIGN (Ve	. ,	Domeste About	unional el '	- the w-t '	ilabla D	flow in Dec. 1		$\perp$
28 29	Type: ☐ classic volute ☐ segmented ☐ priming volute ☐ side chanel ☐	□ barrel(HP) □ in-can ■ in-line I high speed □ w/separate priming		•	s the net avai	lable Process s	TIOW IN Purch	aser system.	+
30	☐ monostage ☐ multistage	☐ hygienic construction				np) (Vendor to	<u> </u>		
31 32	Basic design: ■ Std Manufacturer □	other:	Rotation facing coupling: Performance curve refer		ti-V 3604	Counter Cloc	kwise		-
33	Nominal pressure (bar g. @ °C) 16	at 120°C	Pump speed: 2900 rpm		11-4-3004				
34	Casing type: moulded fabricate		Allowable speed range:	dia - Dansan	(h ) <b>10</b>			100 (00)	
35 36		] jacketed ] with throat bushing	Maximum Allowable Wo Maximum Allowable Ten			nperature for	at 1	120 (°C) exposed to sun	-
37	Casing nozzles Orient. Size Ra	ating	Performances with offere		mini	normal	rated	,	
38 39		6 RF With counter flange 6 RF With counter flange	Stable flow (m3/h) Total Head (m)				30 51		#
40	Drain Class 2 1/2 1 111	Plugged	Required NPSH (m)	(3)			3		#
41	Vent	Plugged (if not self venting)	Hydraulic impeller efficie				68		_ _
42 43	Casing split: ☐ radial ☐ axial  Casing support ☐ foot ☐ centerline	■ none ■ bearing frame □ other:	Required power at driver Shut off head (m): 72	r snaft (KVV):			7		+
44	Shaft: Solid (no sleeve)	sleeved	Flow at Best Efficiency p						
45 46	Impeller: ☐ closed ☐ semi open ☐ single flux ☐ double flux	□ open □ with wear ring □ vortex ■ vane wheel	Impeller diameter (mm):  Dry run capability:	mini:	max	Ki:	installed:	Standard	-
47	□ radial □ mixed flow	□ axial	Dry rain supubiniy:						
48 49	Impeller mount: ☐ overhang ☐ between	bearings		SHVE	T SEAL (Von	dor to comple	to)		_
50	Impeller attachment: screwed		☐ None ☐ Packi		Labyrinth	☐ Hydrodyi			$\dashv$
51	Bearing type/ lubrif.: Drive End	1							
52 53	Non Drive End  Baseplate: ☐ none ☐ under pump and d	rive system ■ anchored □ stilt mounted	Mechanical seal:	single	☐ dual		cartridge		+
54	☐ moulded ☐ bended sheet ☐ fabr		contact		☐ without o				
55 56	MATERIALS (Vend	for to complete) (5)	☐ spring(s)  Mounting: ☐ face to face	е Г	bellow back to back	П	tandem		+
57	Casing(s)/ Cover: 316L	Casing wear ring:	rotating flexible			stationary flex			土
58 59	Casing liner: Impeller: 316L	Casing gasket: Viton Impeller wear ring: Téflon	Pressurisation: ☐ N/A	☐ buff	er fluid	harr	ier fluid		+
60	Shaft: 316L	Shaft sleeve: 316L	fluid: p	oressure:		circulation by			1
61	Stuffing box:	Gland:	Seal chamber: Cylind		tapped (enlar	3/	jacketed	ushing	$\bot$
62 63	Wetted bolting: 316L Baseplate:	Bearing housing: Cast iron GJL 250	☐ integral with ca		rnal 🗆 exte	amai 🗆	with throttle bu	uəning	+
64		TION OF THE STATE O		Pro	duct side		Atmospher	ic side	ightharpoonup
65 66	DRIVE SYSTEM DESCRIP  Driver: Electrical	TION (Vendor to complete)	Norme Max allow. pressure						+
67	■ fixed speed ☐ Variable spee		Balancing						土
68 69		/ Vendor oy Somer	Spring/ Bellow O'Ring/ gaskets						+
70		kW / 3000 rpm	Cartridge sleeve:			l			╫
71	Connection driver/ pump:		End plate:						4
72 73	☐ direct(separately coupled) ☐ gea	rs	1						+
74	Electrical utility data:		1						
75 76	Volts: <b>690</b> Hertz: <b>50</b>	Phase: 3	+						$\perp$
77			<u>†</u>						
78									

1	SPECIFICATION/ Specification	Pag. 3/3
3	Project - Unit Document type Material code Serial	number Revision
4		03 C
5		
6 7	ACCESSORIES (Vendor to complete) Pulleys/ belts:	SUPPLY BY
8	Coupling(s): N/A	
9		
10	Safety guards: N/A	VENDOR
11 12	Gear box: Type: Nameplate power/ speed: Service factor:  Manufacturer/ model:	
13	Wahulacturer/ model.	
14		
15	Seal pot:     Volume (I):     Material:     Design/ fabric. code:     □ baseplate mounted □ stand alone	
16 17	Available connections: ☐ filling ☐ drain ☐ flushing inlet ☐ flushing outlet ☐ pressurisation ☐ inlet coil ☐ gauge ☐ other	
18	Type of connections:	
19	Baseplate, with ☐ drip recovery (D=25 mm mini) ☐ handling devices ☐ earthing lugs ☐ seal pot support	VENDOR
20	☐ equipotential connections ☐ anchor bolts ☐ Cooler support	
21 22	Control/ Instrumentation:  Temperature:	
23	Vibrations:	
24	For motor refer to specification 9806J-0440-JSS-1691-001 and Leroy Somer frame agreement	
25	Veriable Count Drive Ma Applicable	
26 27	Variable Speed Drive : No Applicable	
28	AUXILLIARY CIRCUITS DESCRIPTION (Vendor to complete)	
29	Function Fluid/ Flow Material P/T design Main features	
30 31	( name / m3/hr) (kPa g. / °C)	
32		
33		
34		
35 36		
37	INSPECTION AND TESTS (Vendor to complete) (2)	
38	Shop inspection ☐ no ☐ yes	By Vendor
39	Material certificates ☐ no ☐ yes Type 2 for all parts  Hydraulic test ☐ no ☐ yes with (1,3 x nominal pressure) during 10 mn	By Vendor By Vendor
40	Hydraulic test □ no □ yes with (1,3 x nominal pressure) during 10 mn  NPSH test □ no □ yes Only if difference between NPSHa and NSPHr < 1m	By Vendor
42	Performance test ☐ no ☐ yes 5 points of measurement.	By Vendor
43	Balancing test no ups	By Vendor
44 45	Vibrations measurement ■ no □ yes  Sound level measuremen■ no □ yes	By Vendor By Vendor
46	Dismantling after test	By Vendor
47		
48	MISCELLANEOUS (Vendor to complete)	
49 50	Painting: Standard Vendor Other: RAL 3000	By Vendor
51	Tracing/ Insulation:	
52	Special tools:	
53 54	Weights (kg): ■ Bare pump: 77 kg □ Driver: 73 kg □ Baseplate: □ Total: 150	
55	Weights (ng). Date pullip. 17 ng Li birret. 13 ng Li basepiate.	
56		
57 58	NOTES:  (1) Nominal pressure is the Maximum Allowable Working Pressure (MAWP), refer to Specification 9806J-0000-JSS-0910-001 paragraph 4.8.	
59	(1) Nominal pressure is the Maximum Allowable Working Pressure (MAWP), refer to Specification 90003-0000-355-0910-001 paragraph 4.6.	
60	(3) NPSHa must be over 1 m to NPSHr @ pump max flow (APSAD R1)	
61	(4) Pump is the same that 425-PU-1020 AB	
62 63	<ul><li>(5) Vendor shall indicate the material of each pump part.</li><li>(6) Maximum flowrate correspond to 130% of the nominal flowrate. According to APSAD R1, 75% head shall be provided at 130% of nominal flowrate.</li></ul>	ate
64	(f) Maximum nowrate correspond to 130% of the nominal nowrate. According to APSAD K1, 75% head shall be provided at 130% of nominal nowrate.  (7) At normal flow and minimum water level above suction flange.	
65	(8) Particle size shall not exceed 0,5 mm.	
66		
67 68		
69		
70		
71 72	GENERAL REMARK:	
73	Pump shall comply with APSAD R1 requirements     Resistant material nameplate (tag number, vendor name and adress, pump datas) with resistant fixation must be provided by Vendor.	
74	- Direction of rotation ( arrow ) shall be marked with permanent mark,	
75		
76		





PO N°: 9806J-0000-PO-0910-003-00

IM22079

Requisition n°: 9806J-0000-SR-0910-003

Equipment tag: 140-PU-2020A

Doc Ref.: 51200898-PDS-002

FLS N°: 51200898/51200905

Item n°: SP51200898-02

# Equipment filled-in Data Sheets 140-PU-2020A

Doc Item: A1001 Secondary Doc Ref: 9806J-0000-SP-0910-00308

	-				
В	19/FEB/2014	FINAL REVIEW	FLOWSERVE	L.CERBELLE	D. BOISSELET
Α	23/OCT/2013	FIRST EMISSION	FLOWSERVE	L.CERBELLE	D. BOISSELET
_	Date	074710	Written by	Checked by	Approved by
Rev	DD/MMM/YYYY	STATUS			

1				SI	PECIFICATION	N/ Specification		Pag.	2/3 ·
3			Project - Un	it Docur	ment type	Material code	Serial numb	er Revision	
4 5			9806J -014	0	SP	0910	002	0	
6	Client:	CENTRIFUGAL PUMP	DATA SHEET	То	tal quantity:	1			
7 8	Site: Unit: 140	Item No : 140-Pt	J-2020 A		antity running: antity spare:	1 ("A" ele			
9	Mechanical Data Sheet for:  Inquiry	■ Purchase ☐ As built	Process reference :		-PDS-1900-00	2-A	(9)		
10	Vendor: Flowserve	Service: Main Fire Water Pump				horizontal	vertical		
11 12	Manufacturer:  Model: ME-200-500	Duty: ☐ continuous ☐ batch  Location: ☐ outdoor ☐ exposed to ele	Emergency/weekly ments under shelter			self priming assification Not	□ submersi	ble	-
13	Serial number:	☐ indoor ☐ heated	unheated						
14		PRODUCTS	Flavor (ma Q /la) v maini 400 /			NG DATA (per			
15 16	Fluid: Process Water  ☐ corrosive ☐ abrasive ☐ explosive	e □ flamable □ toxic ■ other: *	Flow (m3/h): mini 193 ( Discharge pressure (bar		rmal: 480 8	maxi:	<b>720</b> Design: <b>11,4</b>	barg	
17	Gas content: ☐ no ☐ yes		Suction pressure (bar g.	.):	0,03		Design: 3,5 k		
18 19	Solids content: ☐ no ☐ yes  Pumping temperature Tp (°C): mini:	5 normal: <b>35</b> maxi: <b>47</b>	Differential pressure (ba Total head (m of LC):	ır):	82				
20	Specific gravity: mini:	normal: 0,994 maxi:	Available NPSH (m):		9,5				
21	Dynamic viscosity (cP) mini:	normal: 1 maxi:	Garanteed point :		m3/h @ 82 m				
22 23	Vapour pressure (bar a.): Atmospheric boiling temperature (°C):	normal: 0,056 maxi:	Speed control: Start-up conditions:	No Open \	/alvo	(10)			
24	Specific heat (kJ/ kg/ °C):		Dry run requirements:	- Open t		()			
25	* Erosive : Presence of sand	,	Parallel/ serie operation:						
26 27	PUMP DESIGN (Ve	endor to complete)	Basic material (wetted p	arts):					+
28	Type: ☐ classic volute ☐ segmented	□ barrel(HP) □ in-can □ in-line	Remark: Above re	quired flow	is the net ava	nilable Process	flow in Purch	aser system.	
29	' '	high speed  w/separate priming		•	is at pump ax		1 - 1 - 1		
30 31	monostage	☐ hygienic construction	Rotation facing coupling			mp) (Vendor to			
32		other:	Performance curve refe		74660C				
33	Nominal pressure (bar g. @ °C) (1)	at (°C):	Pump speed: 1490 rpm	<u> </u>					
34 35	Casing type: ■ moulded □ fabricate ■ single volute □ double volute □	d □ lined □ otner:	Allowable speed range: Maximum Allowable Wo	orking Press	ure (bar g.) (1)		at	(°C)	
36	<u>~</u>	with throat bushing	Maximum Allowable Ter	mperature (°	C): 80 Te	mperature for			n
37 38		# RF	Performances with offer Stable flow (m3/h)	ed diameter	mini 193	normal	rated 480		_
39		# RF	Total Head (m)		193		82		
40	Drain	Pluged	Required NPSH (m)	(3)			4,5		
41 42	Vent  Casing split: □ radial □ axial	Pluged (if not self venting)  □ none	Hydraulic impeller efficie Required power at drive				142		_  -
43	Casing support foot centerline	□ bearing frame □ other:	Shut off head (m):	94	•		142		
44	Shaft: solid (no sleeve)	sleeved	Flow at Best Efficiency p	_ , ,					
45 46	Impeller: ☐ closed ☐ semi open ☐ single flux ☐ double flux	□ open □ with wear ring □ vortex □ vane wheel	Impeller diameter (mm): Maximum power :	mini:	<b>402</b> ma	axi: <b>502</b>	installed:	496	
47	☐ radial ☐ mixed flow	☐ axial	·						
48 49	Impeller mount: ■ overhang □ between	bearings		SHA	FT SEAL (Ven	dor to comple	ito)		
50	<u> </u>	keyed other:	☐ None ☐ Pack		Labyrinth	☐ Hydrody			
51	Bearing type/ lubrif.: Drive End	6412/C3 / Grease							
52 53	Non Drive End  Baseplate: ☐ none ☐ under pump and d	NU 314 EC / Grease  Irive system ■ anchored □ stilt mounted	☐ Mechanical seal:	single	□ dual		cartridge		+
54	☐ moulded ☐ bended sheet ☐ fabr	•	☐ contact	- 3	□ without		. 3 .		
55 56	MATERIAL & (Vand	lor to complete) (5)	☐ spring(s)  Mounting: ☐ face to face	~	☐ bellow ☐ back to back	, –	tandem		+
57	Casing(s)/ Cover: ASTM A743 Gr. CA-6NM	Casing wear ring: NA	rotating flexible			stationary flex			
58	Casing liner:	Casing gasket: Nitrile 70 Sh							
59 60	Impeller: Z6CND18-12 M  Shaft: X30Cr13 Rm 850-1000Nmm²	Impeller wear ring: NA Shaft sleeve: NA	Pressurisation: N/A fluid:	☐ bu pressure:	ffer fluid	☐ barr circulation by	rier fluid :		+
61	Stuffing box: ASTM A743 Gr. CA-6NM	Gland: BURGMANN 6026 12X12	Seal chamber:		☐ tapped (enla		jacketed		
62	Wetted bolting: NA	Bearing housing: EN-GJL-250	integral with ca		ernal 🗆 ext	ternal	with throttle bu		$\perp$
63 64	Baseplate: CS		Seal manufacturer/ Mod		oduct side	I	Atmospheri		_
65		TION (Vendor to complete)	Norme				·		
66 67	Driver: (9) Electrical  ☐ fixed speed ☐ Variable spee	ad	Max allow. pressure Balancing						$-\parallel$
68	·	/ Vendor	Spring/ Bellow						$\parallel$
69	manufacturer/ model: Leroy S	omer	O'Ring/ gaskets						
70 71	nameplate power/ speed: 200 kw / Connection driver/ pump:  pulley/ be	elts  direct (close coupled)	Cartridge sleeve: End plate:						
72	direct(separately coupled)		and plate.						_
73	Electrical utility data:								1
74 75	Volts: 690 Hertz: 50 Phase:  Starting system: DOL	5	ł						+
76	☐ Reservoir ;		1						
77 78	Engine consumption : Site conditions : Refer to 9806J 04	140, ISD 1600,008							
/0	Site conditions: Refer to 90000 04	140 130 1000 000							

1	SPECIFICATION/ Specification	Pag. 3/3
2	Draiget Unit Degument ture Meterial and Social	number Revision
3	1	
4	9806J -0140 SP 0910 0	0 0
5		
6	ACCESSORIES (Manda to complete)	CUDDLY DV
7 8	ACCESSORIES (Vendor to complete)  Pullevs/ belts:	SUPPLY BY
9	Coupling(s): Flexible, service factor 1,5 min.	VENDOR
10	Accessories: (4)	VENDOR
11	Safety guards: No sparking type	VENDOR
12	Gear box: Type: Nameplate power/ speed: Service factor:	VENDOR
13	Manufacturer/ model:	
14	managed and manage	
15	Seal pot: Volume (I): Material: Design/ fabric. code:	
16	Available connections: ☐ filling ☐ drain ☐ flushing inlet ☐ flushing outlet ☐ pressurisation	
17	□ inlet coil □ gauge □ other	
18	Type of connections:	
19	Baseplate, with ☐ drip recovery (D=25 mm mini) ☐ handling devices ☐ earthing lugs ☐ seal pot support	
20	☐ equipotential connections ☐ anchor bolts ☐ Cooler support	
21	Control/ Instrumentation: Local cabinet according to APSAD R1 requirements not certified (installed on common skid)	VENDOR
22	Vibrations: Pump : Only flat surface for magnetic measuring equipment	
23	For motor refer to specification 9806J-0440-JSS-1691-001	
24		<u> </u>
25	Reservoir Capacity: Material: Location:	VENDOR
26	Visual level : handling devices earthing lugs	<u> </u>
27		
28	Back-up reservoir Capacity: Material: Location:	VENDOR
29	Visual level : ■ handling devices ■ earthing lugs	lacksquare
30	ALVELLIADY CIRCUITS DESCRIPTION (Vandes to complete)	
31	AUXILLIARY CIRCUITS DESCRIPTION (Vendor to complete)  Function   Fluid/ Flow   Material   P/ T design   Main features	
32 33	( name / m3/hr) (kPa g. / °C)	
34	(name/monit)	
35		
36		
37		
38		
39		
40	INSPECTION AND TESTS (Vendor to complete)	
41	Shop inspection ☐ no ■ yes Please refer to ITP 51200898-ITP-002	By Vendor
42	Material certificates ☐ no ■ yes Type 2 for all parts	By Vendor
43	· · · · · · · · · · · · · · · · · · ·	By Vendor
44	NPSH test ☐ no ☐ yes Only if difference between NPSHa and NSPHr < 1m	By Vendor
45	Performance test	By Vendor
46	Balancing test no see Please refer to ITP 51200898-ITP-002	By Vendor
47	Vibrations measurement ☐ no ☐ yes at guaranteed point with limit indicated in 9806J-0000-JSS-0910-001	By Vendor
48	Sound level measuremen no yes	By Vendor
49 50	Dismantling after test ☐ no ☐ yes only if required after defects are measured	By Vendor
51	MISCELLANEOUS (Vendor to complete)	
52	Painting: Standard Vendor Other: RAL 3000	By Vendor
53	Tracing/ Insulation:	,
54	Special tools:	
55		
56	Weights (kg): ☐ Bare pump: 400 ☐ Driver: 1500 Elec ☐ Baseplate: 1000 kg ☐ Total: 3480 kg Elec	
57	1000 Diesel 3250 kg Diesel	
58	NOTES:	
59	(1) Nominal pressure is the Maximum Allowable Working Pressure (MAWP), refer to Specification 9806J-0000-JSS-0910-001 paragraph 4.8.	
60	(2) One witnessed Performances with slave motor or contract motor and one witnessed functional test with diesel engine	
61	(3) NPSHa must be over 1 m to NPSHr @ pump max flow (APSAD R1)	
62	(4) Each pump shall be delivered with pressure relieve valve and Air Release valve (SS 316). Loose delivery. Set point to be adjusted at installation	1: 11,4 barg.
63 64	(5) Vendor shall indicate the material of each pump part.  (6) Maximum flowrate correspond to 130% of the nominal flowrate. According to APSAD R1, 75% head shall be provided at 130% of nominal flowrate.	te
65	(6) Maximum flowrate correspond to 130% of the nominal flowrate. According to APSAD R1, 75% nead shall be provided at 130% of nominal flowrate.  (7) At normal flow and minimum water level above suction flange.	iio.
66	(8) Electric drive: the unit shall be complete with pressure relief valve, air release valve and control cabinet	<del></del>
67	Control of the Contro	+
68		
69	(10) Pump can be started locally or on pressure drop but shall only be stopped locally.	
70		
71		
72		
73	GENERAL REMARK:	
74	- To be protected from solar radiations	
75	- Pump shall comply with APSAD R1 requirements	
76	- Resistant material nameplate (tag number, vendor name and adress, pump datas) with resistant fixation must be provided by Vendor.	
		1
77 78	- Direction of rotation ( arrow ) shall be marked with permanent mark,	





PO N°: 9806J-0000-PO-0910-003-00

IM22079

Requisition n°: 9806J-0000-SR-0910-003

Equipment tag: 140-PU-2020B

Doc Ref.: 51200898-PDS-003

FLS N°: 51200898/51200905

Item n°: SP51200898-03

# Equipment filled-in Data Sheets 140-PU-2020B

Doc Item: A1001 Secondary Doc Ref: 9806J-0000-SP-0910-00309

	-				
В	19/FEB/2014	FINAL REVIEW	FLOWSERVE	L.CERBELLE	D. BOISSELET
Α	23/OCT/2013	FIRST EMISSION	FLOWSERVE	L.CERBELLE	D. BOISSELET
	Date	OT 4 THO	Written by	Checked by	Approved by
Rev	DD/MMM/YYYY	STATUS			

1 2				S	PECIFICATION	ON/ Specification		Pa	g. 2/3
3			Project - Un	it Docu	ment type	Material code	Serial numb	er Revisio	
4 5			9806J -014	0	SP	0910	002	0	<b>」</b>
6	Client:	CENTRIFUGAL PUMP	DATA SHEET	To	otal quantity:	1			
7	Site:	Item No : 140-Pt	J-2020 B		uantity runnin	`	!) (0)		
8 9	Unit: 140  Mechanical Data Sheet for: ☐ Inquiry	■ Purchase □ As built	Process reference :		uantity spare: D-PDS-1900-0		esei) (9)		
10	Vendor: Flowserve	Service: Main Fire Water Pump			stallation:	horizontal	□ vertical		
11 12	Manufacturer:  Model: ME-200-500	Duty: ☐ continuous ☐ batch  Location: ☐ outdoor ☐ exposed to ele	Emergency/weekly ments under shelter		flooded	self priming	submersi	ble	
13	Serial number:	indoor heated	unheated		comea area	Jiassincation Not	Classifica		
14		PRODUCTS	<b>5</b>			ING DATA (per	,		
15 16	Fluid: Process Water  ☐ corrosive ☐ abrasive ☐ explosive	e □ flamable □ toxic ■ other: *	Flow (m3/h): mini 193 ( Discharge pressure (bar		ormal: 480 8	maxi:	<b>720</b> Design: <b>11,4</b>	barg	
17	Gas content: ☐ no ☐ yes		Suction pressure (bar g.		0,03		Design: 3,5 L		
18	Solids content:   no  yes  provide the state of the state	5	Differential pressure (ba	ır):	8 82				
19 20	Pumping temperature Tp (°C): mini:  Specific gravity: mini:	5 normal: <b>35</b> maxi: <b>47</b> normal: <b>0.994</b> maxi:	Total head (m of LC): Available NPSH (m):		9,5				
21	Dynamic viscosity (cP) mini:	normal: 1 maxi:	Garanteed point :	480	m3/h @ 82 m	1			
22 23	Vapour pressure (bar a.): Atmospheric boiling temperature (°C):	normal: 0,056 maxi:	Speed control: Start-up conditions:	No Open	Value	(10)			
24	Specific heat (kJ/ kg/ °C):		Dry run requirements:	Open	v aive	(10)			
25	* Erosive : Presence of sand	,	Parallel/ serie operation:						
26 27	PUMP DESIGN (Ve	endor to complete)	Basic material (wetted p	arts):					
28	Type: ☐ classic volute ☐ segmented	□ barrel(HP) □ in-can □ in-line	Remark: Above re	quired flov	v is the net a	vailable Process	s flow in Purch	aser systen	1.
29	' '	high speed		•	is at pump a				
30 31	■ monostage □ multistage	☐ hygienic construction	Rotation facing coupling			ump) (Vendor to			
32	Basic design: Std Manufacturer	other:	Performance curve refer		74660C	- Counter Cloc	RWISC		
33	Nominal pressure (bar g. @ °C) (1)	at (°C):	Pump speed: 1490 rpm	ı					
34 35	Casing type: ■ moulded □ fabricate ■ single volute □ double volute □	d ☐ lined ☐ other:	Allowable speed range: Maximum Allowable Wo	orking Press	sure (bar a ) (	1)	at	(°C)	
36	☐ with diffuser ☐ with wear ring ☐	with throat bushing	Maximum Allowable Ter			emperature for			sun
37	, , , , , , , , , , , , , , , , , , ,	nting (1.25)	Performances with offer	ed diamete		normal	rated		
38 39		# RF # RF	Stable flow (m3/h) Total Head (m)		193		480 82		
40	Drain	Pluged	Required NPSH (m)	(3)			4,5		
41 42	Vent □ radial □ axial	Pluged (if not self venting)  □ none	Hydraulic impeller efficie Required power at drive		\.		142		
43	Casing support foot centerline	□ bearing frame □ other:	Shut off head (m):	r Shait (Kvv	,		142		
44	Shaft: solid (no sleeve)	sleeved	Flow at Best Efficiency p						
45 46	Impeller: ☐ closed ☐ semi open ☐ single flux ☐ double flux	□ open □ with wear ring □ vortex □ vane wheel	Impeller diameter (mm):  Maximum power:	mini:	<b>402</b> n	naxi: 502	installed:	496	
47	□ radial □ mixed flow	□ axial	Maximum power :	112 KW					
48				0114	ET 05 41 07				
49 50	Impeller mount: ■ overhang □ between Impeller attachment: ■ screwed ■	bearings	☐ None ☐ Pack		Labyrinth	endor to comple			
51	Bearing type/ lubrif.: Drive End	6412/C3 / Grease			-				
52 53	Non Drive End  Baseplate: ☐ none ☐ under pump and d	NU 314 EC / Grease  Irive system ■ anchored □ stilt mounted	☐ Mechanical seal:	□single	□ dual	Г	cartridge		-+
54	□ moulded □ bended sheet ■ fabr	•	□ contact	on igit		ut contact			
55	MATERIALOGY	lar to complete (F)	☐ spring(s)		□ bellow		14		
56 57	Casing(s)/ Cover: ASTM A743 Gr. CA-6NM	Casing wear ring: NA	Mounting: ☐ face to face ☐ rotating flexible		□ back to ba	ck ∟ ☐ stationary flex	tandem xible element		-+
58	Casing liner: -	Casing gasket: Nitrile 70 Sh	-			•			
59 60	Impeller: Z6CND18-12 M   Shaft: X30Cr13 Rm 850-1000Nmm²	Impeller wear ring: NA Shaft sleeve: NA	Pressurisation: N/A fluid:		ıffer fluid	circulation by	rier fluid		
61	Stuffing box: ASTM A743 Gr. CA-6NM	Gland: BURGMANN 6026 12X12	Seal chamber: Cylind	pressure: dric	☐ tapped (en		: ] jacketed		
62	Wetted bolting: NA	Bearing housing: EN-GJL-250	☐ integral with ca		ternal 🗆 e	xternal	with throttle bu		
63 64	Baseplate: CS		Seal manufacturer/ Mod		roduct side	l	Atmospher	Plan ic side	
65	DRIVE SYSTEM DESCRIP	TION (Vendor to complete)	Norme						
66	Driver: (9) Diesel		Max allow. pressure				·	<u></u>	
67 68	■ fixed speed □ Variable spee supplied/ mounted by: Vendor	Vendor	Balancing Spring/ Bellow						$-\parallel$
69	manufacturer/ model: CUMMIN	NS / 6CTAA8,3G4	O'Ring/ gaskets						
70 71	nameplate power/ speed: Diesel 2 Connection driver/ pump:   pulley/ be	41 kw -1500 rpm elts	Cartridge sleeve: End plate:						
72	direct(separately coupled)		ьпи ріасе.						-+
73	Electrical utility data:		1						
74 75	Volts: 230V Hertz: Phase:  Starting system: Battery 24V (10)		ł						-
76	Reservoir; Yes - Main and B	ack Up	t						
77		kW-h at full load							
78	Site conditions: Refer to 9806J 04	14U JOU UU8	1						

1 2	SPECIFICATION/ Specification	Pag. 3/3
3	Project - Unit Document type Material code Serial r	
4 5	9806J -0140 SP 0910 00	0
6		
7	ACCESSORIES (Vendor to complete)	SUPPLY BY
8 9	Pulleys/ belts:  Coupling(s): Cardan (diesel ) service factor 1,5 min.	VENDOR
10	Accessories: (4)	VENDOR
11	Safety guards: No sparking type	VENDOR
12 13	Gear box: Type: Nameplate power/ speed: Service factor:  Manufacturer/ model:	_
14	manadada // modul	
15	Seal pot:     Volume (I):     Material:     Design/ fabric. code:     □ baseplate mounted □ stand alone	
16 17	Available connections:	<u> </u>
18	Type of connections: ☐ threaded ☐ flanged ☐	
19	Baseplate, with ☐ drip recovery (D=25 mm mini) ☐ handling devices ☐ earthing lugs ☐ seal pot support	
20 21	□ equipotential connections □ anchor bolts □ Cooler support  Control/ Instrumentation: Local control cabinet according to APSAD R1 requirements not certified (installed on common skid)	VENDOR
22	Vibrations: Pump : Only flat surface for magnetic measuring equipment	
23	For motor refer to specification 9806J-0440-JSS-1691-001	
24 25	Reservoir Capacity: 6 hours at maximum power Material: Location: Installed on separated skid	VENDOR
26	Visual level: Yes & Alarm for low level handling devices earthing lugs	——————————————————————————————————————
27		VENDOD
28 29	Back-up reservoir Capacity: 3 hours at maximum power Material: Location: Installed on separated skid  Visual level: Yes handling devices earthing lugs	VENDOR
30		
31	AUXILLIARY CIRCUITS DESCRIPTION (Vendor to complete)	
32 33	Function         Fluid/ Flow         Material         P/ T design         Main features           ( name / m3/hr)         (kPa g. / °C)	
34	(nano/monn) (na a g-/ O)	
35		
36 37		
38		
39		
40	INSPECTION AND TESTS (Vendor to complete)  Shop inspection	By Vendor
42	Material certificates	By Vendor
43	Hydraulic test ☐ no ☐ yes with (1,5 x nominal pressure) during 10 mn	By Vendor
44 45	NPSH test ☐ no ☐ yes Only if difference between NPSHa and NSPHr < 1m  Performance test ☐ no ☐ yes 5 points of measurement. Including mechanical running test 2 hrs (2)	By Vendor By Vendor
46	Balancing test	By Vendor
47	, , ,	By Vendor
48 49	Sound level measuremen no yes  Dismantling after test no yes only if required after defects are measured	By Vendor By Vendor
50	District test 110 yes only in required after defects are measured	Dy Tolladi
51	MISCELLANEOUS (Vendor to complete)	
52 53	Painting: Standard Vendor Other: RAL 3000  Tracing/ Insulation:	By Vendor
54	Special tools:	
55	White (a) Decrease 400 Decrease 400 Decrease 4000 Decrease	
56 57	Weights (kg): ☐ Bare pump: 400 ☐ Driver: 1000 Diese☐ Baseplate: 1000 kg ☐ Total: 3250 kg DieseI	
58	NOTES:	
59 60	(1) Nominal pressure is the Maximum Allowable Working Pressure (MAWP), refer to Specification 9806J-0000-JSS-0910-001 paragraph 4.8.	
60 61	(2) One witnessed Performances with slave motor or contract motor and one witnessed functional test with diesel engine (3) NPSHa must be over 1 m to NPSHr @ pump max flow (APSAD R1)	
62	(4) Each pump shall be delivered with pressure relieve valve and Air Release valve (SS 316). Loose delivery. Set point to be adjusted at installation	: 11,4 barg.
63 64	(5) Vendor shall indicate the material of each pump part.  (6) Maximum flowrate correspond to 130% of the nominal flowrate. According to APSAD R1, 75% head shall be provided at 130% of nominal flowrate.	te
65	(6) Maximum flowrate correspond to 130% of the nominal flowrate. According to APSAD R1, 75% nead shall be provided at 130% of nominal flowrate (7) At normal flow and minimum water level above suction flange.	
66	(8) Electric drive: the unit shall be complete with pressure relief valve, air release valve and control cabinet	
67 68	(9) Diesel engine drive: the unit shall be complete with diesel tanks, associated piping instrumentation ,pressure relief valve , air release valve the system required for diesel engine ,the control cabinet	cooling
69	system required for clesel engine ,the control cabinet  (10) Pump can be started locally or on pressure drop but shall only be stopped locally.	<del></del>
70		
71 72		
73	GENERAL REMARK:	<del></del>
74	- To be protected from solar radiations	
75 76	Pump shall comply with APSAD R1 requirements     Resistant material nameplate (tag number, vendor name and adress, pump datas) with resistant fixation must be provided by Vendor.	
77	- Resistant material nameplate (tag number, vendor name and adress, pump datas) with resistant fixation must be provided by vendor.  - Direction of rotation ( arrow ) shall be marked with permanent mark,	<del></del>
78		





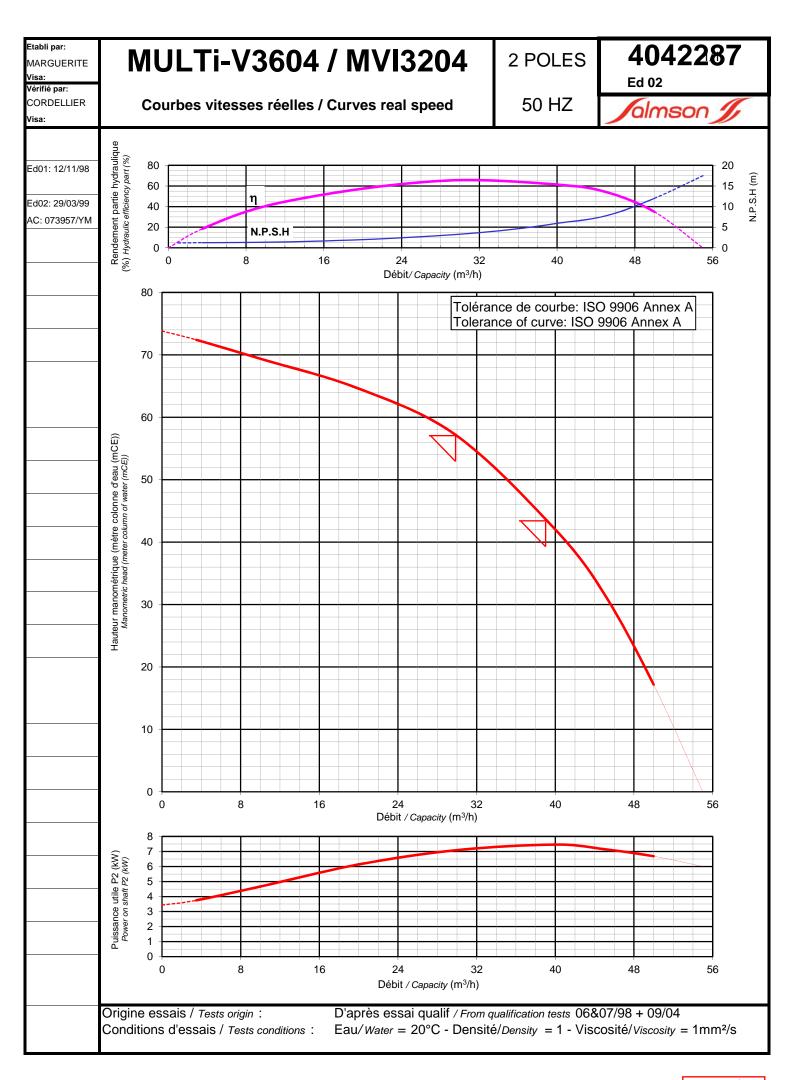
PO N°: Doc Ref.: 5

Requisition n°: FLS N°:

Equipment tag : 140-PU-2010A 140-PU-2010B Item n°:

# Performance Curves 140-PU-2010-A/-B Electrical Drive

TSU Doc Item: A1002 Secondary Doc Ref: В 30/DEC/2013 **FINAL REVIEW SALMSON** L.CERBELLE E. LE MAREC E. LE MAREC Α 19/NOV/2013 FIRST EMISSION **SALMSON L.CERBELLE** Date Written by Checked by Approved by **STATUS** Rev DD/MMM/YYYY







PO N°: IM22079

Requisition n°:

Rev

DD/MMM/YYYY

Equipment tag: 140-PU-2020A

Doc Ref.:

FLS N°: Item n°:

# **Performance Curves** 140-PU-2020A **Electrical Drive**

TSU Doc Item: A1002 Secondary Doc Ref:

С 15/NOV/2013 **FINAL FLOWSERVE** L. CERBELLE E. LE MAREC 26/SEP/2013 **FINAL** В **FLOWSERVE** L. CERBELLE E. LE MAREC 26/AUG/2013 E. LE MAREC FIRST EMISSION **FLOWSERVE** L. CERBELLE Α Date Written by Checked by Approved by **STATUS** 



Pump size & type Based on curve no. Number of stages

: ME 200-500 : 5974660C

: 1

Customer

Item number

: 140PU2020

Service

Flowserve reference

: 94091 Version 1

: January 24, 2013

Capacity

Head Specific gravity Pump speed

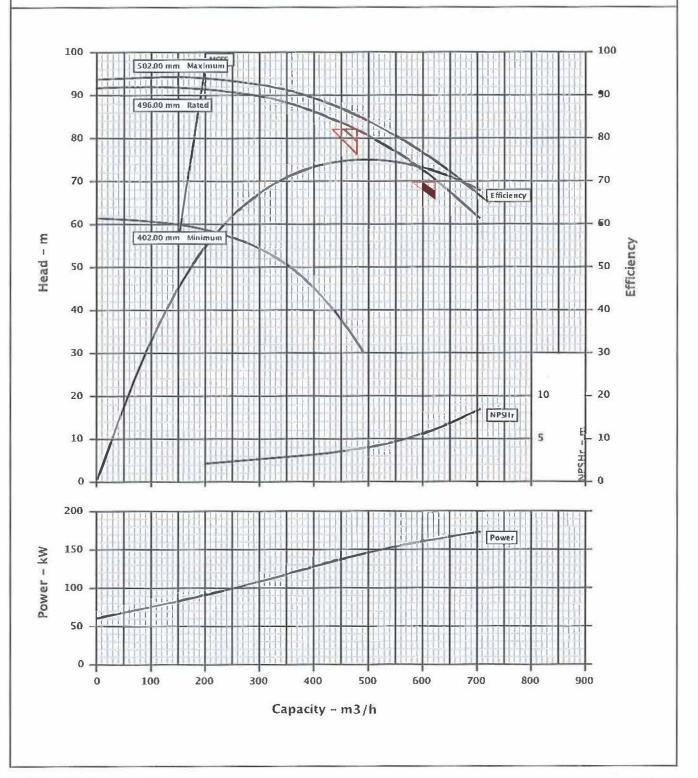
Test tolerance

: 480.0 m3/h : 82.00 m

: 1.000

: 1490 rpm : ISO 9906 Level 1

CURVES ARE APPROXIMATE, PUMP IS GUARANTHED FOR ONE SET OF CONDITIONS; CAPACITY, HEAD, AND EFFICIENCY.



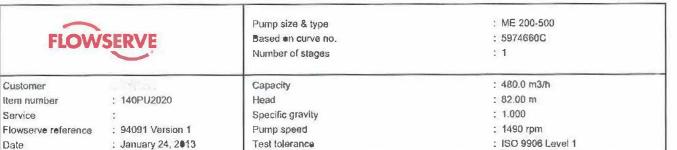




IMOURAREN URANIUM PROJECT				
IMOURAREN URANIUM PROJECT				
PO N°:	Doc Ref. :			
Requisition n°:	FLS N°:			
Equipment tag: 140-PU-2020B	Item n°:			

### Performance Curves 140-PU-2020B Diesel Drive

TSU Doc Item: A1002 Secondary Doc Ref: С 15/NOV/2013 **FINAL FLOWSERVE** L. CERBELLE E. LE MAREC 26/SEP/2013 **FINAL** E. LE MAREC В **FLOWSERVE** L. CERBELLE 26/AUG/2013 FIRST EMISSION L. CERBELLE E. LE MAREC **FLOWSERVE** Date Written by Checked by Approved by **STATUS** Rev DD/MMM/YYYY



CURVES ARE APPROXIMATE, PUMP IS GUARANTHED FOR ONE SET OF COMDITIONS; CAPACITY, HEAD, AND EFFICIENCY.

